

# THE SOCIETY OF LAUNDRY ENGINEERS & ALLIED TRADES LIMITED



## **CODE OF CONDUCT FOR DRYCLEANING MACHINERY SUPPLERS (drawn up in Consultation with DEFRA & SEPA).**

The Society has prepared a 'Code of Conduct' for use by **ALL** Members (list attached) to acknowledge the following:

To adhere to the requirements of the Solvent Emission Directive (referred to as 'SED',) Process Guidance Notes –PG6/46(04) referred to as 'PG Notes' and all relevant addendums. Full details can be found at [www.defra.gov.uk](http://www.defra.gov.uk)

In addition, to commit to the following code of conduct regarding the SED:

- To provide factual, impartial and fair advice to companies or individuals requesting information to facilitate compliance with the SED.
- To supply products that when supplied comply with the minimum requirements for SED. (see Appendix A for minimum specification).
- To supply, support and encourage training and maintenance advice on drycleaning machinery supplied by us and others after commissioning, incorporating Best Available Techniques and offer guidance on complying with the SED.
- To issue a 'Certificate of Training', following basic tuition on the use, operation and maintenance of Dry Cleaning machinery in order to assist operational compliance with SED requirements
- To provide a record of servicing and maintenance for our drycleaning machinery when carried out by our personnel.
- To commit to maintain a comprehensive inventory of factory specification consumable spare parts for your drycleaning machine, available on same or next day basis
- To commit to providing ongoing technical support for the lifetime machinery supplied by SLEAT Members and others

***(Although this code has not yet been published, SLEAT Members have been abiding to it since December 2006)***



# THE SOCIETY OF LAUNDRY ENGINEERS & ALLIED TRADES LIMITED



## CODE OF CONDUCT FOR DRYCLEANING MACHINERY SUPPLERS (drawn up in Consultation with DEFRA).

### APPENDIX A

To commit to supplying drycleaning machines to comply with the SED with a minimum specification of:

- Compliance, subject to correct operation and maintenance, with solvent consumption figures of:
  - 80kg of work processed per usage of 1 litre of Perchloroethylene solvent.
  - 48.5kg of work processed per usage of 1 litre of Hydrocarbon solvent.
  - 48.5kg of work processed per usage of 1 litre of Siloxane Solvent.
- Provision of a full and comprehensive operating and maintenance manual on delivery.
- All access points to be fitted with interlocks.
- Door opening time delay following cycle end of a minimum of 30 seconds.
- Machine to fail to safe in the event of a water shortage for cooling water, distillation condenser and refrigeration group.
- Machine to fail to safe in the event of refrigeration group failure.
- Machine to fail to safe in the event of drying failure.
- Distillation to automatically shut down on completion of distillation.
- Safety Containment Tray to be fitted with a minimum capacity of 110% of the volume of the largest tank fitted on the machine.
- Fitting of a second water separator as an integral part of the drycleaning machine.
- Supply of a contact water active carbon filtration system for new installations
- Machines meeting the Code of Conduct above and Appendix A will be certified to that effect

